

JOB POSTING

Position Title: Machine Operator

Reports To: Production Manager/Supervisor

Principal Responsibilities

Responsible for the proper setup of Machine/Filler for each production run.

Responsible for adjusting equipment during production in accordance with proper processes, fill records, and procedures.

Responsible for placing required material in and on the can in accordance with proper fill records.

Responsible for maintaining clean and safe work environment.

Responsible for operating filling lines in an efficient manner.

Essential Functions:

Reads the fill formula prior to starting each run and makes sure each setup/startup is accurate.

Sets weights on all cylinders in 15 minutes within a 3-gram tolerance without assistance.

Reads and utilizes an electronic scale to monitor weights.

Monitors the weight and equipment during the production run. The equipment includes the monitoring of all machines in the designated area (includes vacuum checkers, crimpers, torquer, etc.)

Adjusts the equipment in accordance with the fill formula.

Monitors the liquid fill weights. Checks cans from the fill heads throughout the production run.

Clears the line at the end of each run.

Checks the part number of each box on needed raw materials for accuracy of the number.

Starts the shift prior to production, if required, to get cans to the check weighing station at the start of the shift.

Removes and cleans dirty cans, corrects the problem causing the deficiency.

Maintains clean filling and pressurizing equipment.

Wears all required safety equipment in the designated areas.

Marginal Functions:

Other duties as assigned.

Physical/Visual Activities or Demands: Physical/visual activities or demands that are commonly associated with the performance of the functions of this job.

Job requires visual activity to read enlarged print material, 1-inch high digital numbers.

Visual acuity is required for work performed in and around the equipment.

Must wear safety equipment in the designated areas.

Must be able to maintain run rates effectively.

Working Conditions: Working conditions commonly associated with the performance of the functions of this job.

If required, 15 minutes startup time prior to the start of shift with 30 minutes color change.

Requires 40 hours per week plus daily overtime when necessary.

Must be able to tolerate level of solvents that are below OSHA permissible levels. (Individuals with asthmatic conditions may have difficulty in this environment).

Must walk up and over staircases.

Knowledge:

Must have ability to comprehend basic workings of machinery.

Experience:

Must be able to perform all job responsibilities within 90 days of starting the position, i.e. setting weights for solvents, concentrates & gases, adjusting weights during the run, and be able to drop valves or cap containers at a rate that is consistent to maintaining the projected routes.

Skills and Abilities:

Must be mathematically inclined.

Must be able to place caps/valves at a rate to maintain the production routes.

Must be able to read scales and formula sheets.

Must be able to clean lines and equipment including gassing capsule.

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